

Bridgelux® Vero® 29 Array Series

Product Data Sheet DS33



BXRC-27x10K0

30x10K0

35x10K0

40x10K0

50x10K0

Introduction

Vero



Vero represents a revolutionary advancement in chip on board (COB) light source technology and innovation. Vero LED light sources simplify luminaire design and manufacturing processes, improve light quality, and define a platform for future functionality integration.

Vero is available in four different light emitting surface (LES) configurations and has been engineered to reliably operate over a broad current range, enabling new degrees of flexibility in luminaire design optimization. Vero arrays deliver increased lumen density to enable improved beam control and precision lighting with 2 and 3 SDCM color control standard for clean and consistent uniform lighting.

Vero includes an on board connector port to enable solder free electrical interconnect and simple easy to use mounting features to enable plug-and-play installation.

Features

- Market leading efficacy of 130 lm/W typical
- Vero 29 lumen output performance ranges from 2,200 to 19,400 lumens
- Broad range of CCT options from 2700K to 5000K
- CRI options include minimum 70, 80, and 90
- 2 and 3 SDCM color control for 2700K-4000K CCT
- Reliable operation at up to 2X nominal drive current
- Radial die pattern and improved lumen density
- Thermally isolated solder pads
- Onboard connector port
- Top side part number markings

Benefits

- Broad application coverage for interior and exterior lighting
- Flexibility for application driven lighting design requirements
- High quality true color reproduction
- Uniform consistent white light
- Flexibility in design optimization
- Improved optical control
- Enhanced ease of use and manufacturability
- Solderless connectivity enables plug & play installation and field upgradability
- Improved inventory management and quality control

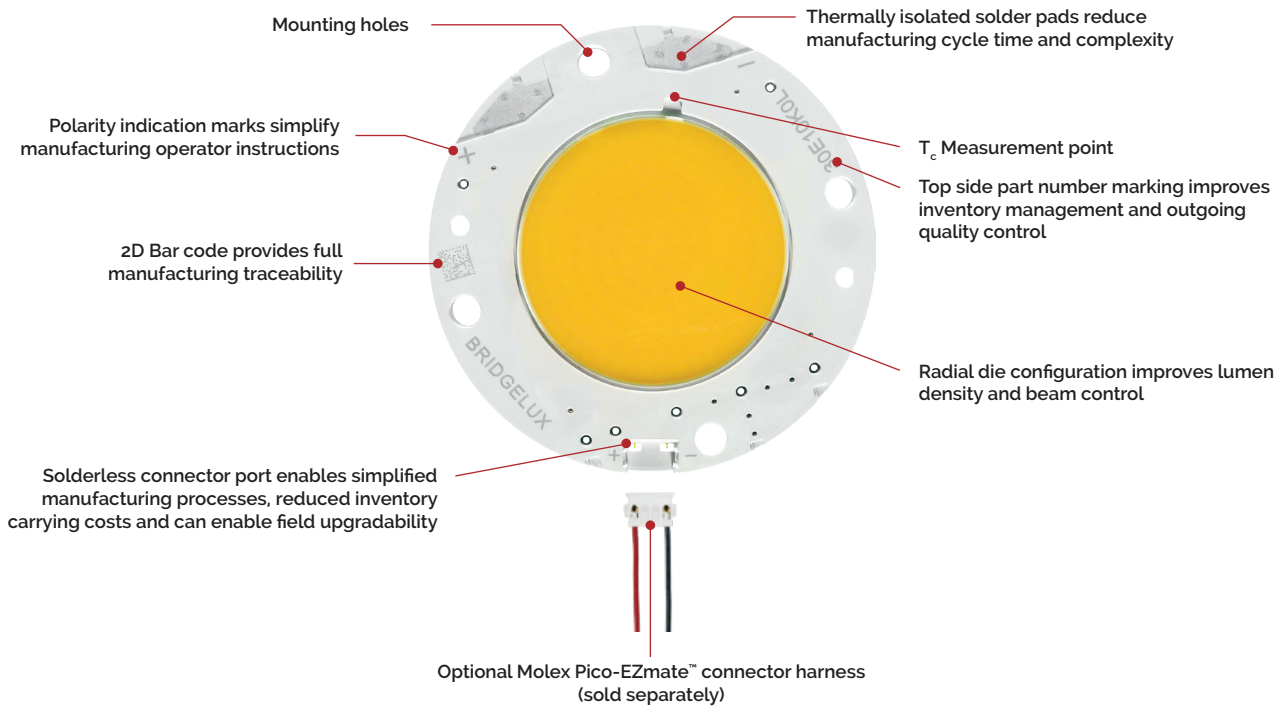
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Product Feature Map

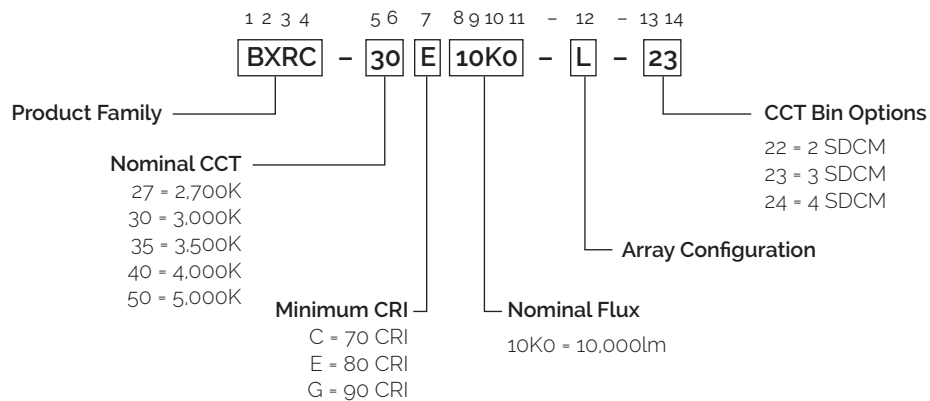
Vero 29 is the largest form factor in the Vero family of next generation solid state light sources. In addition to delivering the performance and light quality required for many lighting applications, Vero incorporates several

features to simplify the design integration and manufacturing process, accelerate time to market and reduce system costs. Please consult the Bridgelux Vero Array Series Product Brief for more information on the Vero family of products.



Product Nomenclature

The part number designation for Bridgelux Vero LED arrays is explained as follows:



Product Selection Guide

The following product configurations are available:

Table 1: Selection Guide, Pulsed Measurement Data ($T_j = T_c = 25^\circ\text{C}$)

Part Number	Nominal CCT ¹ (K)	CRI ²	Nominal Drive Current ³ (mA)	Typical Pulsed Flux ^{4,5,6} $T_c = 25^\circ\text{C}$ (lm)	Minimum Pulsed Flux ^{6,7} $T_c = 25^\circ\text{C}$ (lm)	Typical V_f (V)	Typical Power (W)	Typical Efficacy (lm/W)
BXRC-27E10K0-L-2x	2700	80	2100	9780	9119	38.0	79.8	123
BXRC-27G10K0-L-2x	2700	90	2100	8299	7324	38.0	79.8	104
BXRC-30E10K0-L-2x	3000	80	2100	10475	9570	38.0	79.8	131
BXRC-30G10K0-L-2x	3000	90	2100	8698	7797	38.0	79.8	109
BXRC-35E10K0-L-2x	3500	80	2100	10693	9758	38.0	79.8	134
BXRC-35G10K0-L-2x	3500	90	2100	9257	8237	38.0	79.8	116
BXRC-40E10K0-L-2x	4000	80	2100	10933	9736	38.0	79.8	137
BXRC-40G10K0-L-2x	4000	90	2100	9415	8300	38.0	79.8	118
BXRC-50C10K0-L-24	5000	70	2100	11571	10380	38.0	79.8	145
BXRC-50E10K0-L-24	5000	80	2100	11012	9858	38.0	79.8	138
BXRC-50G10K0-L-24	5000	90	2100	10010	9021	38.0	79.8	125

Table 2: Selection Guide, Stabilized DC Performance ($T_c = 85^\circ\text{C}$)^{8,9}

Part Number	Nominal CCT ¹ (K)	CRI ²	Nominal Drive Current ³ (mA)	Typical DC Flux $T_c = 85^\circ\text{C}$ (lm)	Minimum DC Flux ¹⁰ $T_c = 85^\circ\text{C}$ (lm)	Typical V_f (V)	Typical Power (W)	Typical Efficacy (lm/W)
BXRC-27E10K0-L-2x	2700	80	2100	8855	8256	36.8	77.3	115
BXRC-27G10K0-L-2x	2700	90	2100	7303	6445	36.8	77.3	95
BXRC-30E10K0-L-2x	3000	80	2100	9509	8687	36.8	77.3	123
BXRC-30G10K0-L-2x	3000	90	2100	7654	6861	36.8	77.3	99
BXRC-35E10K0-L-2x	3500	80	2100	9597	8758	36.8	77.3	124
BXRC-35G10K0-L-2x	3500	90	2100	8146	7249	36.8	77.3	105
BXRC-40E10K0-L-2x	4000	80	2100	9820	8745	36.8	77.3	127
BXRC-40G10K0-L-2x	4000	90	2100	8285	7304	36.8	77.3	107
BXRC-50C10K0-L-24	5000	70	2100	10182	9134	36.8	77.3	132
BXRC-50E10K0-L-24	5000	80	2100	9691	8675	36.8	77.3	125
BXRC-50G10K0-L-24	5000	90	2100	8809	7938	36.8	77.3	114

Notes for Tables 1 & 2:

- Nominal CCT as defined by ANSI C78.377-2011.
- CRI Values are minimums. Minimum Rg value for 80 CRI products is 0, the minimum Rg values for 90 CRI products is 50.
- Drive current is referred to as nominal drive current.
- Products tested under pulsed condition (10ms pulse width) at nominal test current where T_j (junction temperature) = T_c (case temperature) = 25°C .
- Typical performance values are provided as a reference only and are not a guarantee of performance.
- Bridgelux maintains a $\pm 7\%$ tolerance on flux measurements.
- Minimum flux values at the nominal test current are guaranteed by 100% test.
- Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.
- Typical performance is estimated based on operation under DC (direct current) with LED array mounted onto a heat sink with thermal interface material and the case temperature maintained at 85°C . Based on Bridgelux test setup, values may vary depending on the thermal design of the luminaire and/or the exposed environment to which the product is subjected.
- Minimum flux values at elevated temperatures are provided for reference only and are not guaranteed by 100% production testing. Based on Bridgelux test setup, values may vary depending on the thermal design of the luminaire and/or the exposed environment to which the product is subjected.

Performance at Commonly Used Drive Currents

Vero LED arrays are tested to the specifications shown using the nominal drive currents in Table 1. Vero may also be driven at other drive currents dependent on specific application design requirements. The performance at any drive current can be derived from the current vs. voltage characteristics shown in Figure 2 and the flux vs. current characteristics shown in Figure 3. The performance at commonly used drive currents is summarized in Table 3.

Table 3: Product Performance at Commonly Used Drive Currents

Part Number	CRI	Drive Current ¹ (mA)	Typical V _f T _c = 25°C (V)	Typical Watt T _j = 25°C (W)	Typical Flux ² T _c = 25°C (lm)	Typical DC Flux ³ T _c = 85°C (lm)	Typical Efficacy T _j = 25°C (lm/W)
BXRC-27E10K0-L-2x	80	500	35.1	17.6	2663	2380	152
		700	35.6	24.9	3666	3273	147
		1050	36.4	38.2	5353	4778	140
		2100	38.0	79.8	9780	8855	123
		2800	39.0	109.2	12498	11203	114
		3150	39.5	124.4	13668	12268	110
		4200	40.4	169.7	16660	15021	98
BXRC-27G10K0-L-2x	90	500	35.1	17.6	2259	1963	129
		700	35.6	24.9	3111	2699	125
		1050	36.4	38.2	4543	3941	119
		2100	38.0	79.8	8299	7303	104
		2800	39.0	109.2	10605	9240	97
		3150	39.5	124.4	11598	10118	93
		4200	40.4	169.7	14137	12389	83
BXRC-30E10K0-L-2x	80	500	35.1	17.6	2852	2555	163
		700	35.6	24.9	3926	3514	158
		1050	36.4	38.2	5734	5131	150
		2100	38.0	79.8	10475	9509	131
		2800	39.0	109.2	13386	12030	123
		3150	39.5	124.4	14639	13173	118
		4200	40.4	169.7	17844	16130	105
BXRC-30G10K0-L-2x	90	500	35.1	17.6	2368	2057	135
		700	35.6	24.9	3260	2829	131
		1050	36.4	38.2	4761	4130	125
		2100	38.0	79.8	8698	7654	109
		2800	39.0	109.2	11115	9684	102
		3150	39.5	124.4	12156	10604	98
		4200	40.4	169.7	14817	12985	87
BXRC-35E10K0-L-2x	80	500	35.1	17.6	2911	2579	166
		700	35.6	24.9	4008	3547	161
		1050	36.4	38.2	5853	5179	153
		2100	38.0	79.8	10693	9597	134
		2800	39.0	109.2	13664	12142	125
		3150	39.5	124.4	14944	13296	120
		4200	40.4	169.7	18215	16280	107
BXRC-35G10K0-L-2x	90	500	35.1	17.6	2520	2189	144
		700	35.6	24.9	3470	3011	139
		1050	36.4	38.2	5067	4396	133
		2100	38.0	79.8	9257	8146	116
		2800	39.0	109.2	11829	10306	108
		3150	39.5	124.4	12937	11286	104
		4200	40.4	169.7	15769	13819	93

Notes for Table 3 can be found on page 5.

Performance at Commonly Used Drive Currents

Table 3: Product Performance at Commonly Used Drive Currents (Continued)

Part Number	CRI	Drive Current ¹ (mA)	Typical V _f T _c = 25°C (V)	Typical Watt T _j = 25°C (W)	Typical Flux ² T _c = 25°C (lm)	Typical DC Flux ³ T _c = 85°C (lm)	Typical Efficacy T _j = 25°C (lm/W)
BXRC-40E10K0-L-2x	80	500	35.1	17.6	2977	2639	170
		700	35.6	24.9	4098	3629	164
		1050	36.4	38.2	5985	5299	157
		2100	38.0	79.8	10933	9820	137
		2800	39.0	109.2	13971	12424	128
		3150	39.5	124.4	15279	13605	123
		4200	40.4	169.7	18624	16658	110
BXRC-40G10K0-L-2x	90	500	35.1	17.6	2563	2226	146
		700	35.6	24.9	3529	3062	142
		1050	36.4	38.2	5154	4471	135
		2100	38.0	79.8	9415	8285	118
		2800	39.0	109.2	12031	10482	110
		3150	39.5	124.4	13158	11479	106
		4200	40.4	169.7	16038	14055	95
BXRC-50C10K0-L-24	70	500	35.1	17.6	3150	2736	180
		700	35.6	24.9	4337	3763	174
		1050	36.4	38.2	6334	5494	166
		2100	38.0	79.8	11571	10182	145
		2800	39.0	109.2	14786	12883	135
		3150	39.5	124.4	16171	14107	130
		4200	40.4	169.7	19711	17273	116
BXRC-50E10K0-L-24	80	500	35.1	17.6	2998	2604	171
		700	35.6	24.9	4128	3582	166
		1050	36.4	38.2	6028	5229	158
		2100	38.0	79.8	11012	9691	138
		2800	39.0	109.2	14072	12260	129
		3150	39.5	124.4	15390	13426	124
		4200	40.4	169.7	18759	16439	111
BXRC-50G10K0-L-24	90	500	35.1	17.6	2725	2367	155
		700	35.6	24.9	3752	3256	151
		1050	36.4	38.2	5479	4753	143
		2100	38.0	79.8	10010	8809	125
		2800	39.0	109.2	12792	11145	117
		3150	39.5	124.4	13989	12204	112
		4200	40.4	169.7	17052	14943	100

Notes for Table 3:

1. Alternate drive currents in Table 3 are provided for reference only and are not a guarantee of performance.
2. Bridgelux maintains a ± 7% tolerance on flux measurements.
3. Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.

Electrical Characteristics

Table 4: Electrical Characteristics

Part Number	Drive Current (mA)	Forward Voltage Pulsed, $T_c = 25^\circ\text{C}$ (V) ^{1, 2, 3}			Typical Coefficient of Forward Voltage ⁴ $\Delta V_f / \Delta T_c$ (mV/ $^\circ\text{C}$)	Typical Thermal Resistance Junction to Case ^{5, 6} R_{j-c} ($^\circ\text{C}/\text{W}$)	Driver Selection Voltages ⁷ (V)	
		Minimum	Typical	Maximum			V_f Min. Hot $T_c = 105^\circ\text{C}$ (V)	V_f Max. Cold $T_c = -40^\circ\text{C}$ (V)
BXRC-xxx10K0-L-2x	2100	35.2	38.0	40.9	-20	0.06	33.6	42.2
	4200	37.3	40.4	44.0	-20	0.07	35.7	45.3

Notes for Table 4:

- Parts are tested in pulsed conditions, $T_c = 25^\circ\text{C}$. Pulse width is 10ms.
- Voltage minimum and maximum are provided for reference only and are not a guarantee of performance.
- Bridgelux maintains a tester tolerance of $\pm 0.10\text{V}$ on forward voltage measurements.
- Typical coefficient of forward voltage tolerance is $\pm 0.1\text{mV}$ for nominal current.
- Thermal resistance values are based from test data of a 3000K 80 CRI product.
- Thermal resistance value was calculated using total electrical input power; optical power was not subtracted from input power. The thermal interface material used during testing is not included in the thermal resistance value.
- V_f min hot and max cold values are provided as reference only and are not guaranteed by test. These values are provided to aid in driver design and selection over the operating range of the product.

Absolute Maximum Ratings

Table 5: Maximum Ratings

Parameter	Maximum Rating
LED Junction Temperature (T_j)	150°C
Storage Temperature	-40°C to +105°C
Operating Case Temperature ¹ (T_c)	105°C
Soldering Temperature ²	350°C or lower for a maximum of 10 seconds
Maximum Drive Current ³	4200mA
Maximum Peak Pulsed Drive Current ⁴	6000mA
Maximum Reverse Voltage ⁵	-65V

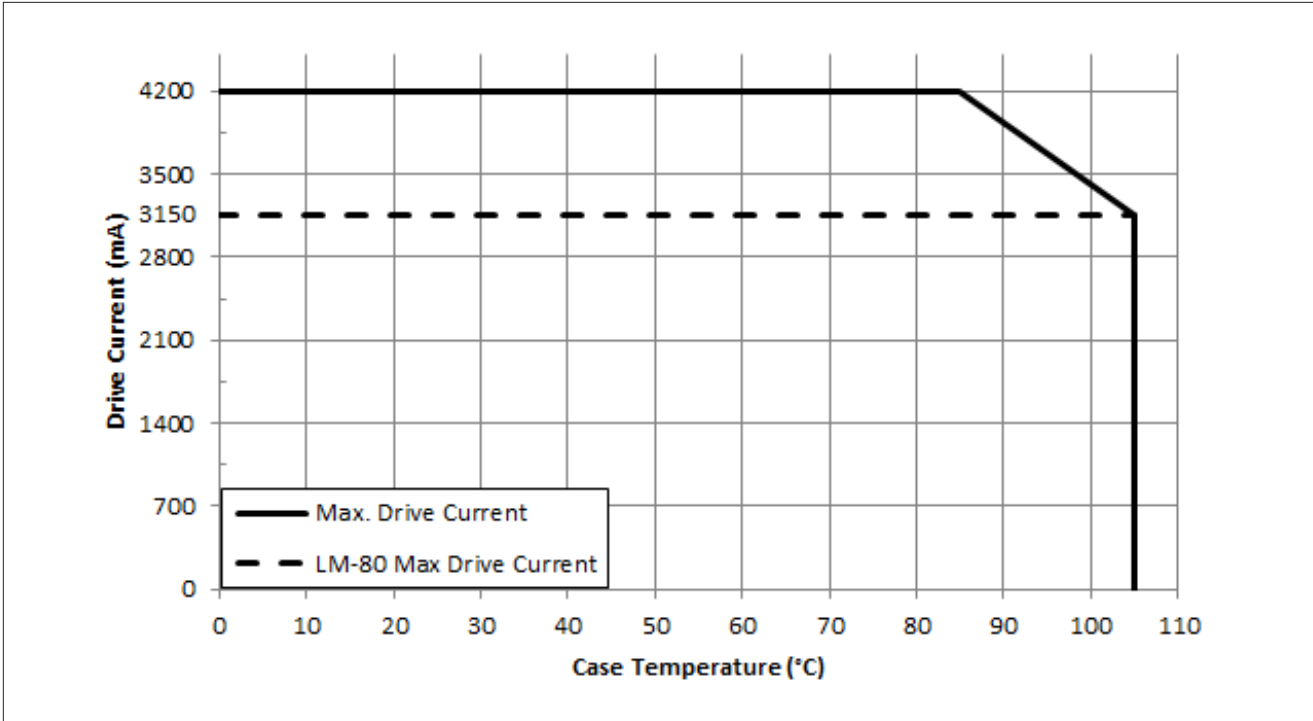
Notes for Table 5:

1. Please refer to Figure 1 for drive current derating. For IEC 62717 requirement, please contact Bridgelux Sales Support.
2. See Bridgelux Application Note AN31, Assembly Considerations for Vero LED arrays, for more information.
3. Please refer to Figure 1 for drive current derating curve.
4. Bridgelux recommends a maximum duty cycle of 10% and pulse width of 20ms when operating LED Arrays at the maximum peak pulsed current specified. Maximum peak pulsed currents indicate values where the LED array can be driven without catastrophic failures.
5. Light emitting diodes are not designed to be driven in reverse voltage and will not produce light under this condition. Maximum rating provided for reference only.

Performance Curves

The maximum allowable drive current for the Vero 29 family of products is dependent on the operating case temperature. Please refer to the Product Feature Map (page 2) for the location of the T_c Point.

Figure 1: Vero 29 Drive Current Derating Curve



Notes for Figure 1:

1. LM-80 Max Drive Current must not be exceeded in order to meet LM-80 lifetime projections.
2. Lumen maintenance (L70) and lifetime predictions are valid for drive current and case temperature conditions used for LM-80 testing as included in the applicable LM-80 test report for these products. Contact your Bridgelux sales representative for LM-80 report.

Performance Curves

Figure 2: Drive Current vs. Forward Voltage ($T_j = T_c = 25^\circ\text{C}$)

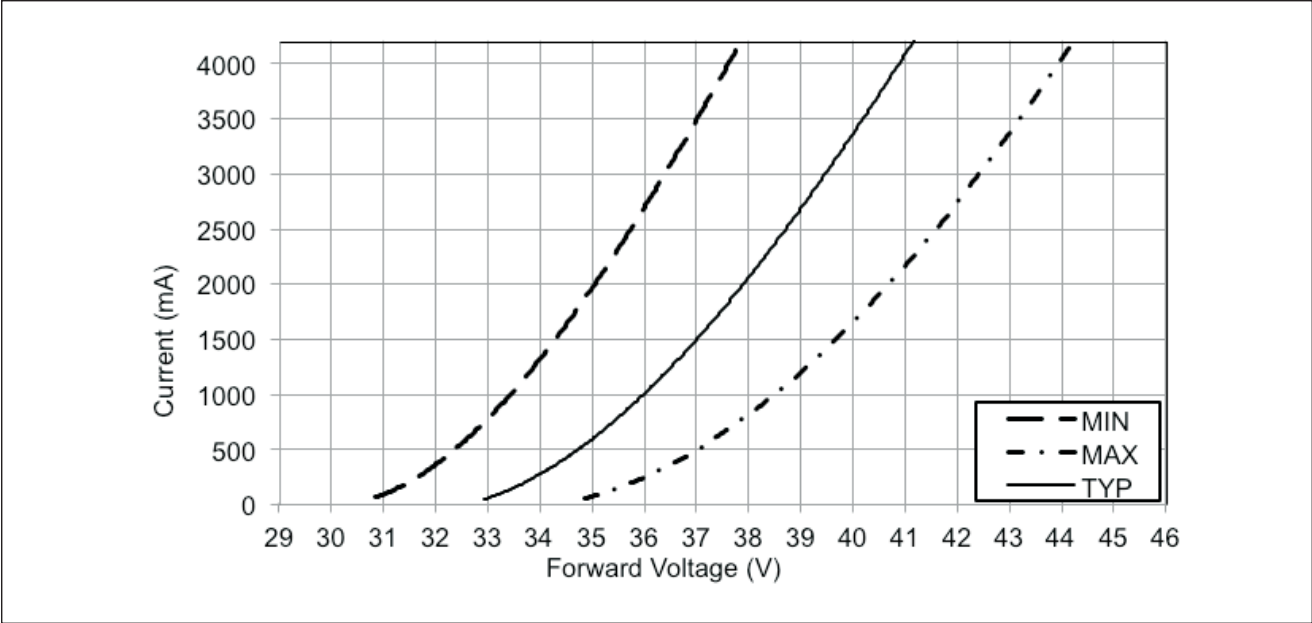
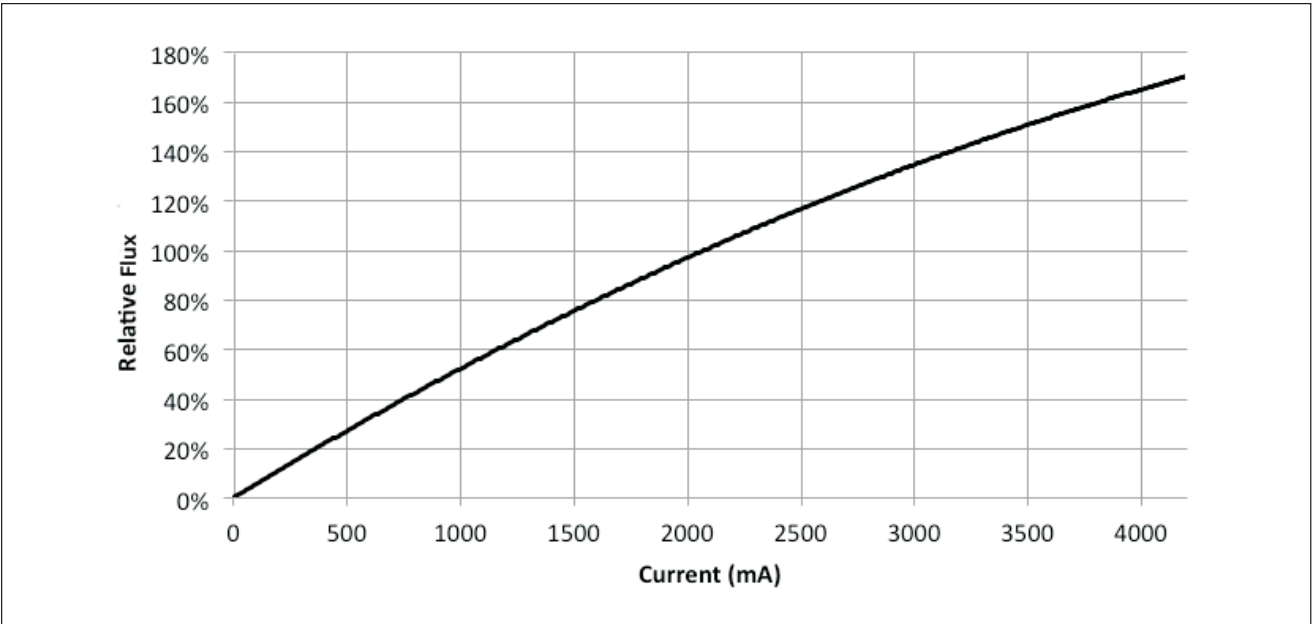


Figure 3: Typical Relative Luminous Flux vs. Drive Current ($T_j = T_c = 25^\circ\text{C}$)



Performance Curves

Figure 4: Typical DC Flux vs. Case Temperature

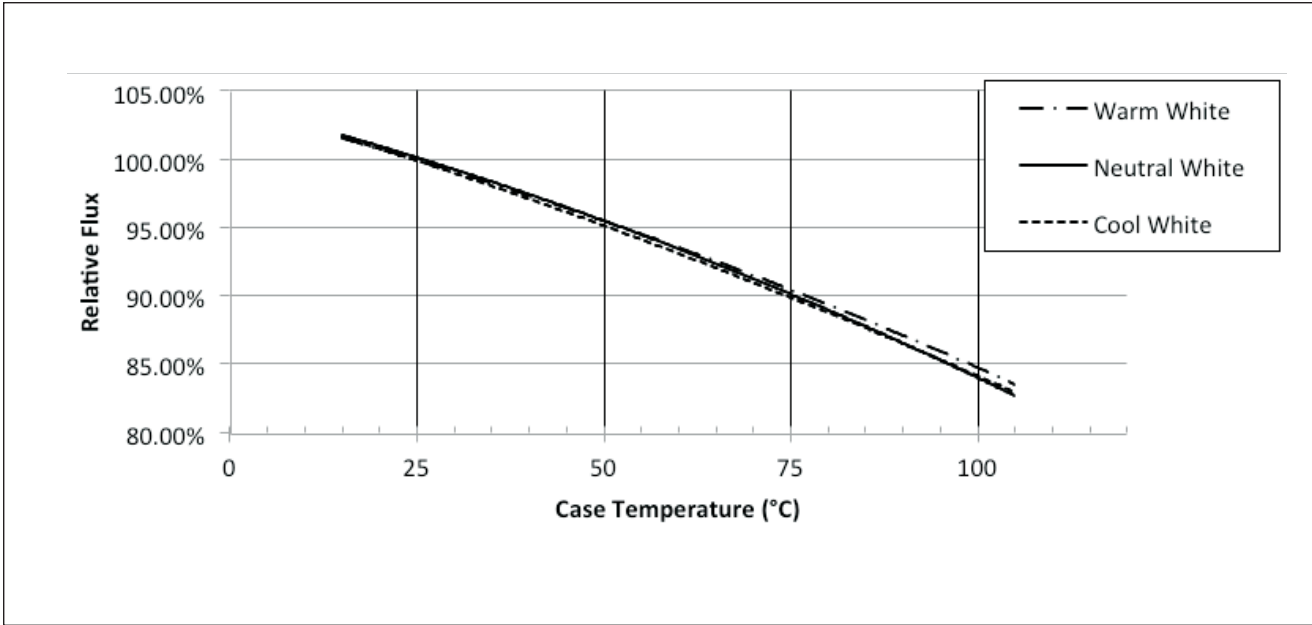
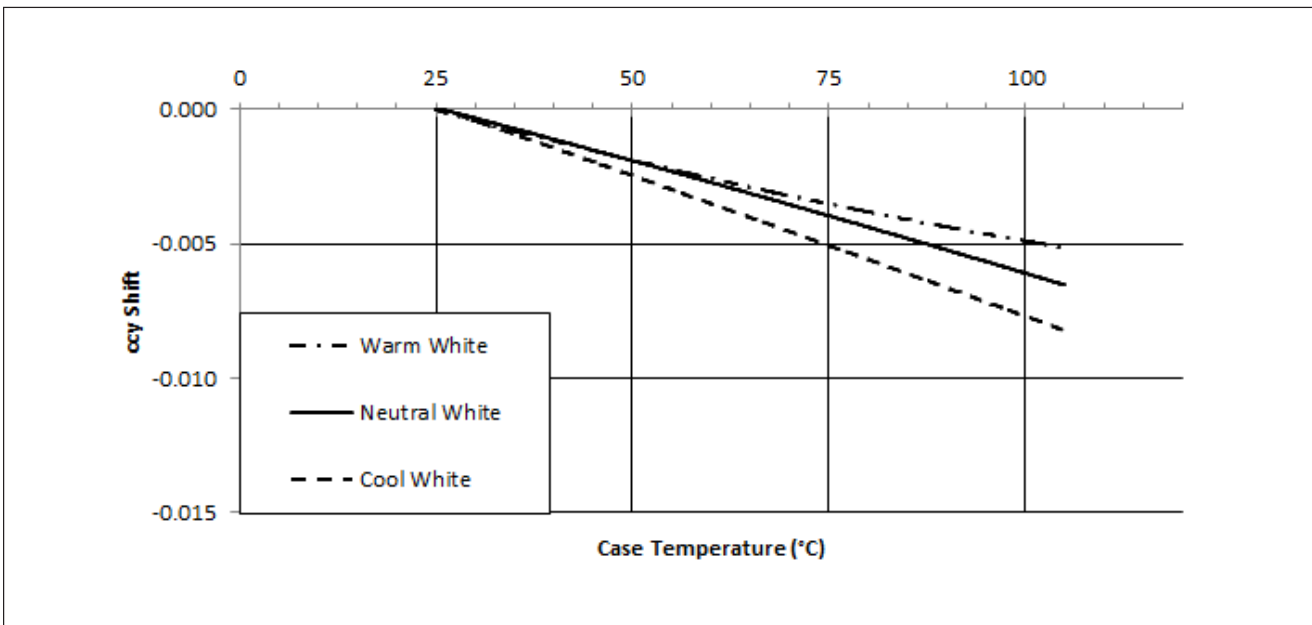


Figure 5: Typical DC ccy Shift vs. Case Temperature

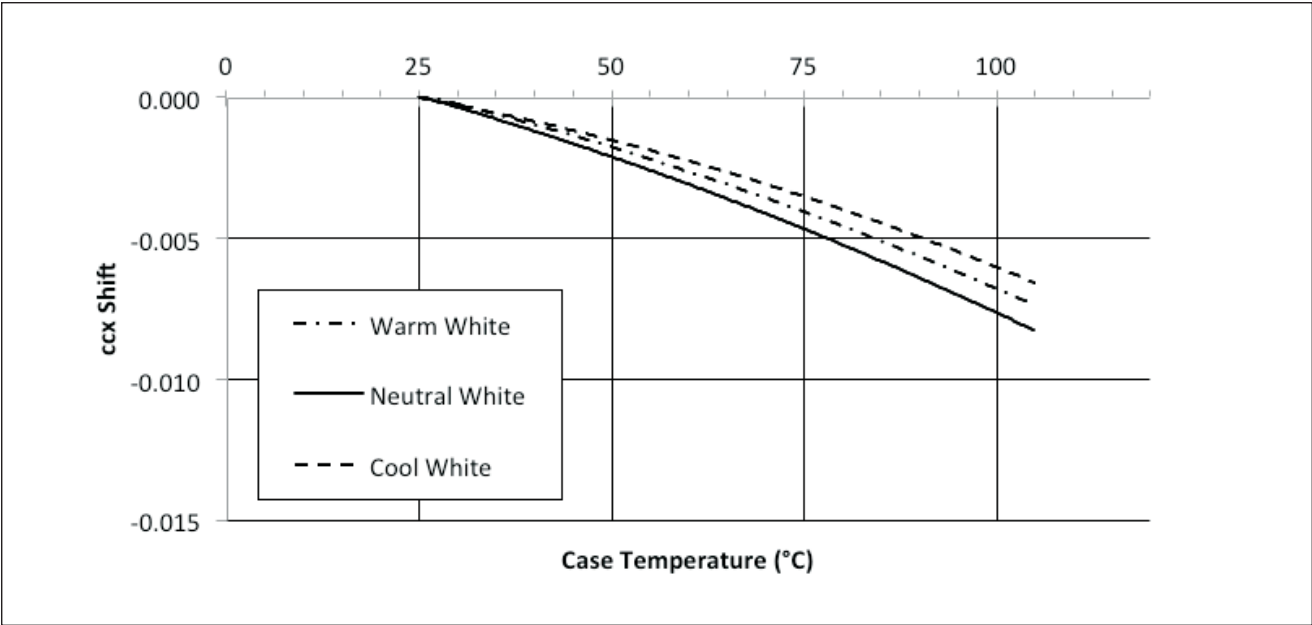


Notes for Figures 4-5:

1. Characteristics shown for warm white based on 3000K and 80 CRI.
2. Characteristics shown for neutral white based on 4000K and 80 CRI.
3. Characteristics shown for cool white based on 5000K and 70 CRI.
4. For other color SKUs, the shift in color will vary. Please contact your Bridgelux Sales Representative for more information.

Performance Curves

Figure 6: Typical DC ccx Shift vs. Case Temperature

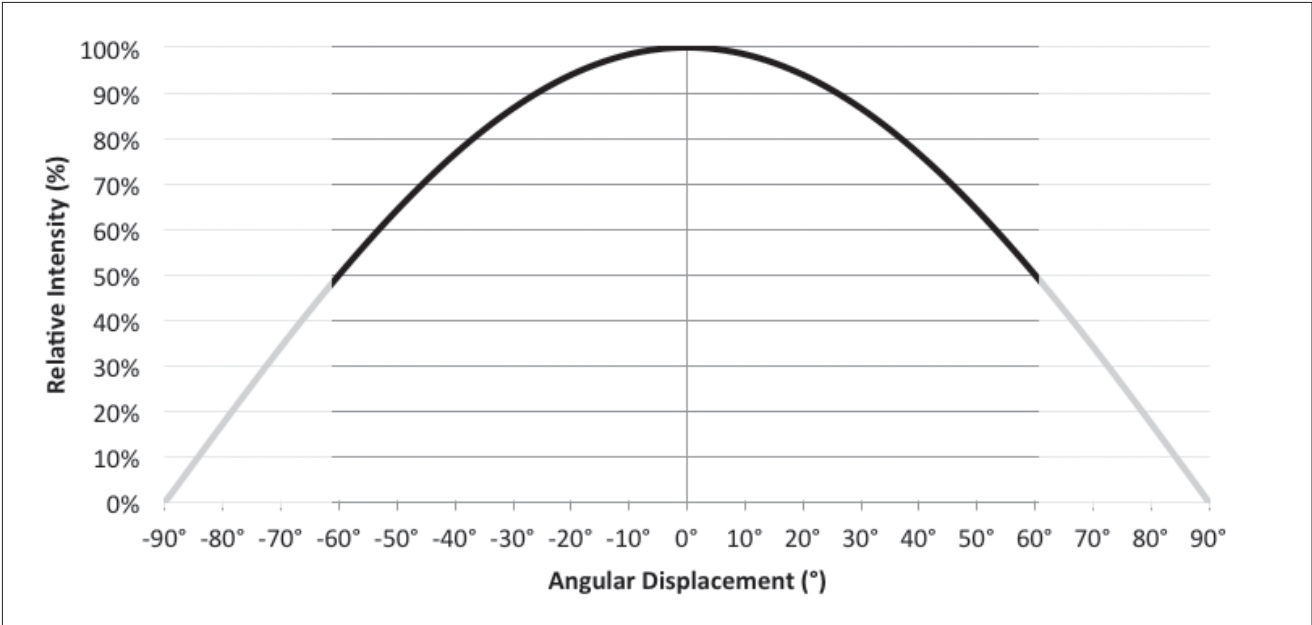


Notes for Figure 6:

- 1. Characteristics shown for warm white based on 3000K and 80 CRI.
- 2. Characteristics shown for neutral white based on 4000K and 80 CRI.
- 3. Characteristics shown for cool white based on 5000K and 70 CRI.
- 4. For other color SKUs, the shift in color will vary. Please contact your Bridgelux Sales Representative for more information.

Typical Radiation Pattern

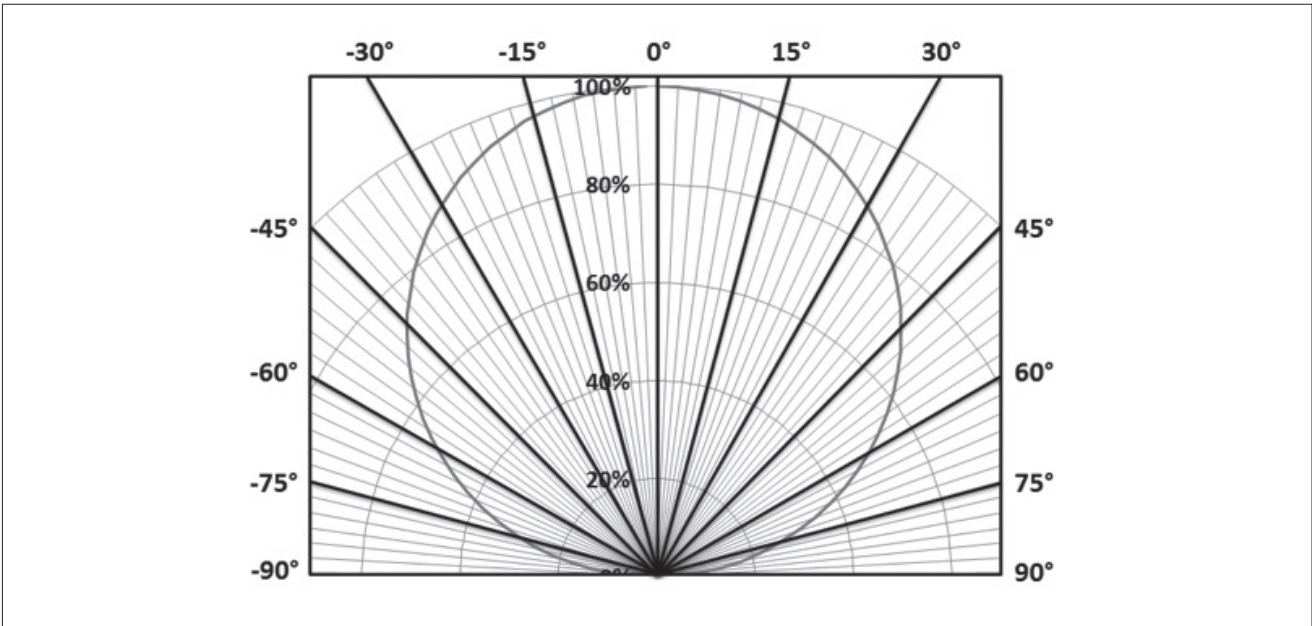
Figure 7: Typical Spatial Radiation Pattern



Notes for Figure 7:

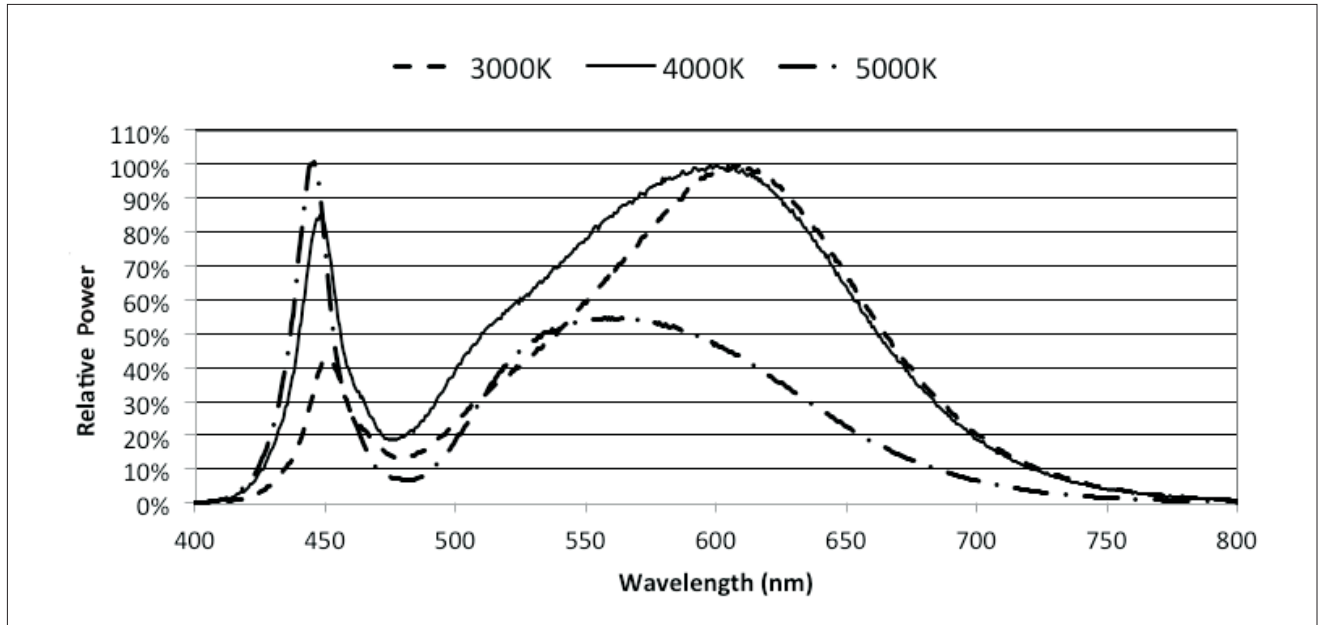
- 1. Typical viewing angle is 120°.
- 2. The viewing angle is defined as the off axis angle from the centerline where I_v is $\frac{1}{2}$ of the peak value.

Figure 8: Typical Polar Radiation Pattern



Typical Color Spectrum

Figure 9: Typical Color Spectrum

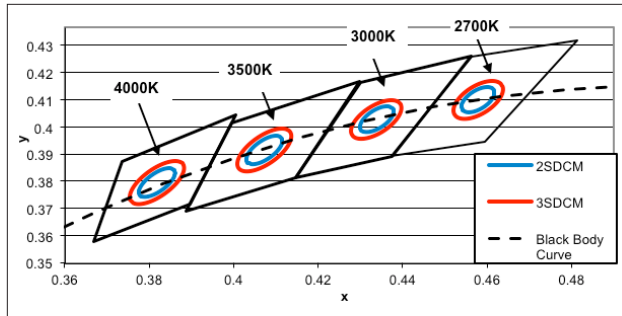


Notes for Figure 9:

1. Color spectra measured at nominal current for $T_j = T_c = 25^\circ\text{C}$.
2. Color spectra shown for warm white is 3000K and 80 CRI.
3. Color spectra shown for neutral white is 4000K and 80 CRI.
4. Color spectra shown for cool white is 5000K and 70 CRI.

Color Binning Information

Figure 11: Graph of Warm and Neutral White Test Bins in xy Color Space

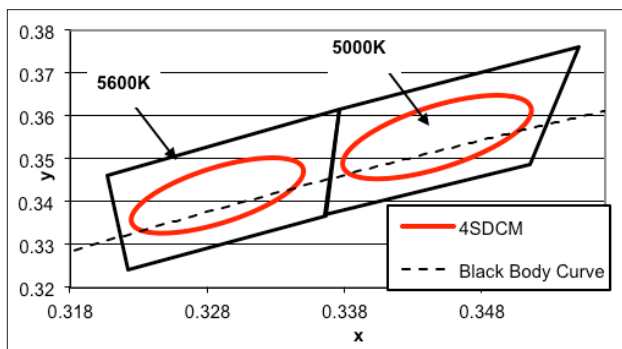


Note: Pulsed Test Conditions, $T_c = 25^\circ\text{C}$

Table 6: Warm and Neutral White xy Bin Coordinates and Associated Typical CCT

Bin Code	2700K	3000K	3500K	4000K
ANSI Bin (for reference only)	(2580K - 2870K)	(2870K - 3220K)	(3220K - 3710K)	(3710K - 4260K)
23 (3SDCM)	(2651K - 2794K)	(2968K - 3136K)	(3369K - 3586K)	(3851K - 4130K)
22 (2SDCM)	(2674K - 2769K)	(2995K - 3107K)	(3404K - 3548K)	(3895K - 4081K)
Center Point (x,y)	(0.4578, 0.4101)	(0.4338, 0.403)	(0.4073, 0.3917)	(0.3818, 0.3797)

Figure 12: Graph of Cool White Test Bins in xy Color Space



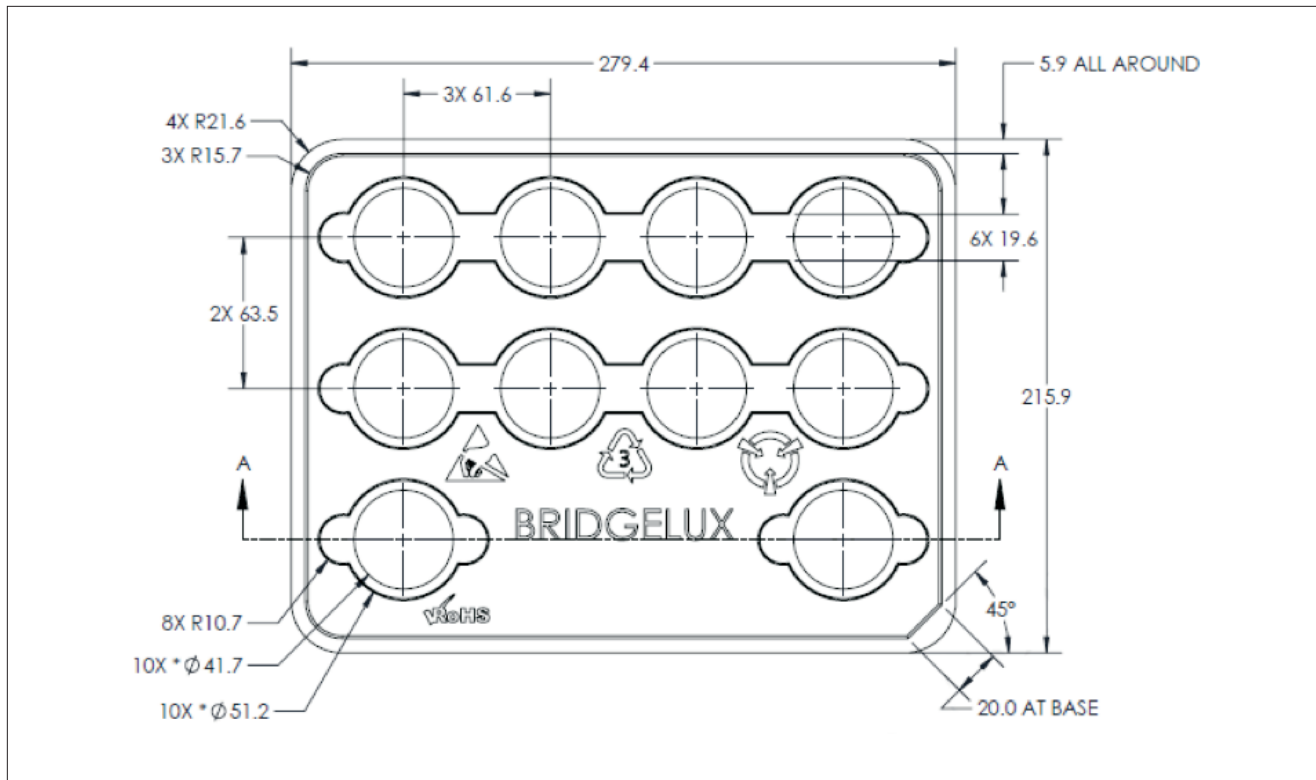
Note: Pulsed Test Conditions, $T_c = 25^\circ\text{C}$

Table 7: Cool White xy Bin Coordinates and Associated Typical CCT

Bin Code	5000K	5600K
ANSI Bin (for reference only)	(4745K - 5311K)	(5310K - 6020K)
24 (4SDCM)	(4801K - 5282K)	(5475K - 5830K)
Center Point (x,y)	(0.3447, 0.3553)	(0.3293, 0.3423)

Packaging and Labeling

Figure 13: Drawing for Vero 29 Packaging Tray

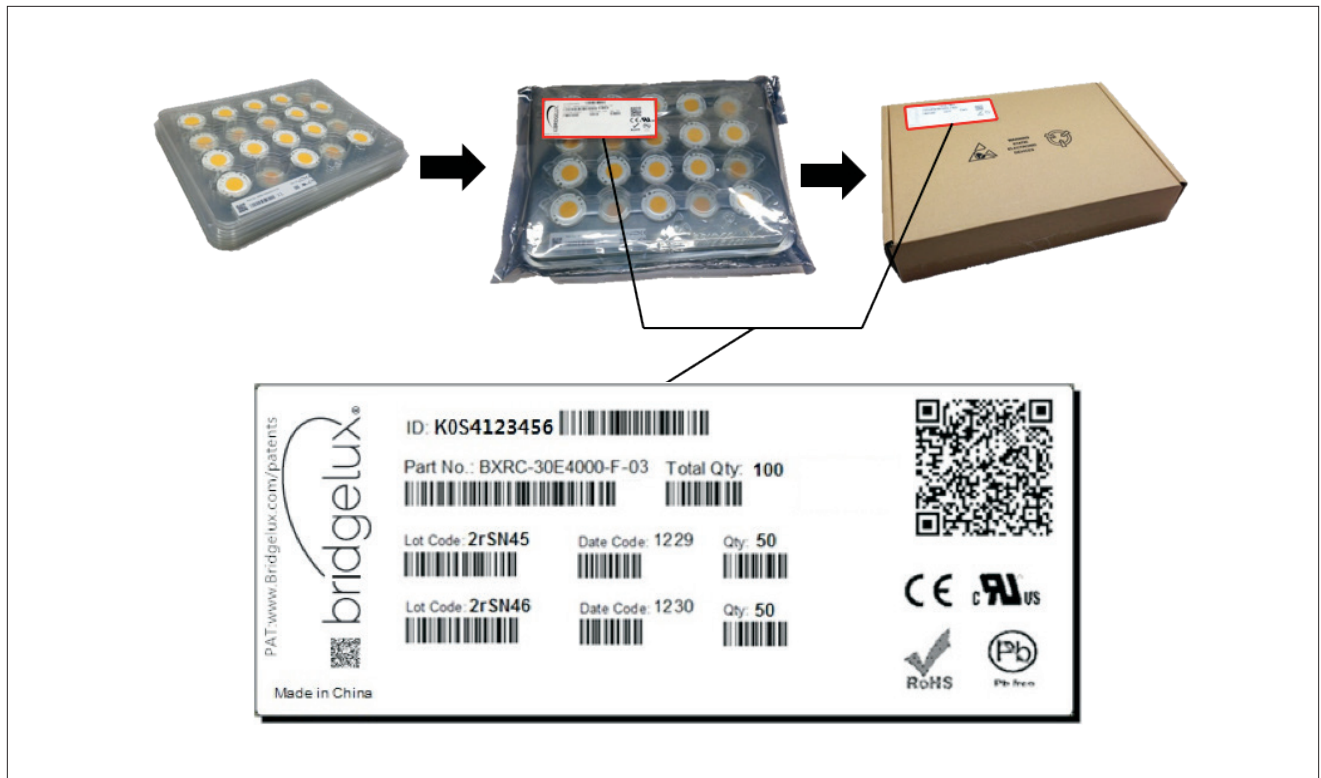


Notes for Figure 13:

1. Dimensions are in millimeters
2. Tolerances: XX - ± 0.1 , XXX - ± 0.05 , Angles - $\pm 1^\circ$
3. Trays are stackable without interference and will not stick together during unstacking operation

Packaging and Labeling

Figure 14: Vero Series Packaging and Labeling



Notes for Figure 14:

1. Each tray holds 10 COBs, 5 trays are stacked and one empty tray placed on top to cover the top tray.
2. Stacked trays are to contain only 1 part number and be vacuum sealed in an anti-static bag and placed in own box.
3. Each bag and box is to be labeled as shown above.

Figure 15: Product Labeling

Bridgelux COB arrays have laser markings on the back side of the substrate to help with product identification. In addition to the product identification markings, Bridgelux COB arrays also contain markings for internal Bridgelux manufacturing use only. The image below shows which markings are for customer use and which ones are for Bridgelux internal use only. The Bridgelux internal manufacturing markings are subject to change without notice, however these will not impact the form, function or performance of the COB array.



Design Resources

Application Notes

Bridgelux has developed a comprehensive set of application notes and design resources to assist customers in successfully designing with the Vero product family of LED array products. For a list of resources under development, visit www.bridgelux.com.

Optical Source Models

Optical source models and ray set files are available for all Bridgelux products. For a list of available formats, visit www.bridgelux.com.

3D CAD Models

Three dimensional CAD models depicting the product outline of all Bridgelux Vero LED arrays are available in both SAT and STEP formats. Please contact your Bridgelux sales representative for assistance.

Precautions

CAUTION: CHEMICAL EXPOSURE HAZARD

Exposure to some chemicals commonly used in luminaire manufacturing and assembly can cause damage to the LED array. Please consult Bridgelux Application Note AN31 for additional information.

CAUTION: EYE SAFETY

Eye safety classification for the use of Bridgelux Vero LED arrays is in accordance with IEC specification EN62471: Photobiological Safety of Lamps and Lamp Systems. Vero LED arrays are classified as Risk Group 1 (Low Risk) when operated at or below the maximum drive current. Please use appropriate precautions. It is important that employees working with LEDs are trained to use them safely.

CAUTION: RISK OF BURN

Do not touch the Vero LED array or yellow resin area during operation. Allow the array to cool for a sufficient period of time before handling. The Vero LED array may reach elevated temperatures such that could burn skin when touched.

CAUTION

CONTACT WITH LIGHT EMITTING SURFACE (LES)

Avoid any contact with the LES. Do not touch the LES of the LED array or apply stress to the LES (yellow phosphor resin area). Contact may cause damage to the LED array.

Optics and reflectors must not be mounted in contact with the LES (yellow phosphor resin area). Optical devices may be mounted on the top surface of the plastic housing of the Vero LED array. Use the mechanical features of the LED array housing, edges and/or mounting holes to locate and secure optical devices as needed.

Disclaimers

MINOR PRODUCT CHANGE POLICY

The rigorous qualification testing on products offered by Bridgelux provides performance assurance. Slight cosmetic changes that do not affect form, fit, or function may occur as Bridgelux continues product optimization.

STANDARD TEST CONDITIONS

Unless otherwise stated, array testing is performed at the nominal drive current.

About Bridgelux: We Build Light That Transforms

At Bridgelux, we help companies, industries and people experience the power and possibility of light. Since 2002, we've designed LED solutions that are high performing, energy efficient, cost effective and easy to integrate. Our focus is on light's impact on human behavior, delivering products that create better environments, experiences and returns—both experiential and financial. And our patented technology drives new platforms for commercial and industrial luminaires.

For more information about the company, please visit
bridgelux.com
twitter.com/Bridgelux
facebook.com/Bridgelux
WeChat ID: BridgeluxInChina



101 Portola Avenue
Livermore, CA 94551
Tel (925) 583-8400
Fax (925) 583-8410
www.bridgelux.com

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